# ELECTRODE-LESS FERRITE-FREE CLOSED-LOOP INDUCTIVELY-COUPLED FLUORESCENT LAMP

Oleg A. Popov, Pavel V. Starshinov, and Victoriya N. Vasina

National Research University Moscow Power Engineering Institute (NRU MPEI) E-mail: popovoleg445@yahoo.com

#### ABSTRACT

Electrode-less ferrite-free inductively-coupled low pressure discharge was excited in the mixture of mercury vapour ( $\sim 10^{-2}$  Torr) and argon (0.1 Torr) at a frequency of 2.0 MHz and lamp RF powers of (150-202) W with the help of a 6-turn induction coil. The discharge lamp of rectangular shape (50 cm in length and 7 cm in height) employed a closed-loop glass tube of 30 mm in diam. Tube walls inner surface was coated with threecolor phosphor ( $T_{cc} = 3100$  K,  $R_a = 80$ ). The induction coil made from silver-coated copper wire ( $\rho_w =$ 2.2x10<sup>-3</sup> Ohm/cm) was disposed on the atmospheric side of tube walls, along closed-loop lamp tube perimeter. As plasma power,  $P_{pb}$ , grew from 127W to 180 W, coil power losses practically were unchanged,  $P_{coil} = (25-22)$  W. Lamp luminous flux,  $\Phi_{\nu}$ , grew with plasma power from 10430 lm ( $P_{pl}$ =127 W) to 13500 lm ( $P_{pl}$  =180 W), while plasma efficacy,  $\eta_{pl} = \Phi_{v}/P_{pl}$ , decreased from 82 to 75 lm/W, and lamp efficacy  $\eta_V = \Phi_{v}/(P_{pl} + P_{coil})$  decreased from 70 to 67 lm/W.

**Keywords**: ferrite-free inductive discharge, fluorescent lamp, low pressure mercury plasma, coil power losses, lamp and plasma efficacy, radiofrequency voltage (*RF*)

#### **1. INTRODUCTION**

Transformer-type inductively-coupled light sources excited in the mixture of low pressure mercury vapour and inert gas at RF frequencies (0.1–13.56) MHz and RF power (50–500) W have shown excellent characteristics: high luminous efficacy (up to 100 lm/W) and very high life-time (> 60000 h) [1, 2]. However, transformer-type lamp has one but substantial disadvantage: expensive and fragile ferrite cores encircling a closed-loop discharge tube. Meanwhile, ferrite-free inductively-coupled discharges could be excited at *RF* frequencies in a closed-loop lamp made from a tube of (50–70) mm in diameter with the help of an induction coil disposed on the atmospheric side of lamp walls, along its "inner" perimeter [3].

Here, we present results of an experimental study of ferrite-free closed-loop inductively-coupled lamp employing discharge tube of 30 mm in diameter excited with the help of an induction coil encircling the lamp around its "outer" perimeter.

## 2. EXPERIMENTAL SET-UP AND MEASUREMENT TECHNIQUES

An inductive plasma was excited and maintained at a frequency f = 2.0 MHz and RF power of  $P_{pl} =$ (127–180) W in the mixture of mercury vapour and argon in a closed-loop lamp made from cylindrical glass tube of 30 mm in diam. Tube walls inner (vacuum) surface was coated with three-colour phosphors ( $T_{cc} = 3100$  K,  $R_a = 80$ ). The lamp has rectangular shape of 500 mm in length and of 70 mm in height; the distance between two discharge tubes was H<sub>2</sub> = 6 mm (Fig. 1). A 6-turn induction coil made from silver-coated copper wire ( $\rho_w = 2.2 \times 10^{-3}$ Ohm/cm) encircled the closed-loop discharge lamp along its perimeter. Mercury vapour was maintained at optimum pressure of ~  $10^{-2}$  Torr by controlling amalgam (Bi-In-Hg) temperature; argon pressure was 0.1 Torr.

Sinusoidal *RF* voltage at a frequency of 2,0 MHz was sent from the signal generator (PM 5193, Philips) to the wideband amplifier (A-300, ENI), and further to the directional coupler (C5100, Werlatone). Forward and reflected *RF* power,  $P_{for}$  and

 $P_{ref}$ , were measured with the help of RF power meter (NAP Z8, Rhode-Schwartz). The transferred RF power  $P_{tr} = P_{for} - P_{ref}$  comprised plasma absorbed power,  $P_{pl}$ , induction coil power losses,  $P_{coil}$ , and RF power  $P_{cap}$  dissipated in low loss (<1 W) matching network ceramic capacitors  $C_{ser}$  and  $C_{par}$ . Induction coil RF voltage and current,  $U_c$  and  $I_c$ , phase shift between them,  $\varphi$ , and lamp and matching network powers,  $P_{lamp}$  and  $P_{cap}$ , were measured with the help of high voltage probe, current transformer, and 4-channel oscilloscope HP 54503A. Lamp luminous flux,  $\Phi_{\nu}$ , spectrum, and lamp colour characteristics,  $T_{cc}$  and  $R_a$  were measured with the help of the computerized photometrical sphere. Plasma and lamp efficacy were calculated as  $\eta_{pl} = \Phi_v / P_{pl}$ , and  $\eta_v = \Phi_v / P_{lamp} = \Phi_v / P_{lamp}$  $(P_{pl} + P_{coil})$ , respectively.



Fig. 1. Schematic drawing of ferrite-free closed-loop inductively-coupled lamp: 1 – discharge tube; 2 – induction coil; Hg – exhaust tubing with amalgam; RF – radiofrequency voltage

## 2. EXPERIMENTAL RESULTS AND DISCUSSION

The results of measurements are shown in Figs. 2, 3. It is seen from Fig. 2 that coil power losses,  $P_{coil}$ , did not show dependence from plasma power,  $P_{pl}$ , and had values of (22–25) W. Lamp luminous flux,  $\Phi_{v}$ , grew as plasma power increased from 10430 lm ( $P_{pl}$ =127 W) to 13500 lm ( $P_{pl}$ =180 W). Coil power efficiency  $\eta_c = 1 - P_{coil}/(P_{pl} + P_{coil})$  increased with plasma power from 0,85 ( $P_{pl}$ =127 W) to 0,89 ( $P_{pl}$ =180 W), while lamp and plasma efficacies,  $\eta_v$  and  $\eta_{pl}$ , decreased from 70 to 67 lm/W, and from 82 to 75 lm/W, respectively (Fig. 3). The decrease of plasma efficacy  $\eta_{pl}$  as plasma power grew was due to the growth of the frequency of quenching collisions of resonantly excited mercury atoms with plasma electrons [3, 4].



Fig. 2. Lamp luminous frux,  $\Phi_V$ , and induction coil power losses,  $P_{coil}$ , as functions of plasma power,  $P_{pl}$ .  $\blacksquare - \Phi_V$ ;  $\blacklozenge - P_{coil}$ 



Fig. 3. Lamp and plasma efficacies,  $\eta_v$  and  $\eta_{pl}$ , and induction coil power efficiency,  $\eta_c$ , as functions of plasma power,  $P_{pl} \bullet - \eta_{pl} = -\eta_V \bullet - \eta_c$ 



Fig. 4. Lamp volt-ampere characteristic, Upl vs Ipl

Discharge current,  $I_{pl}$ , calculated within the framework of inductive discharge transformer model grew with plasma power from 1.63 A ( $P_{pl}$  = 127 W) to 2.35 A ( $P_{pl} = 180$  W). While *RF* electric field,  $\bar{E}_{pl}$ , averaged across plasma diameter, decreased insignificantly from 0.76 to 0.72 V/cm. These values are essentially the same as RF electric fields ( $E_{pl} = (0.73 - 0.78)$  V/cm) in the transformer lamp plasma excited in mixture of mercury vapour (~ $10^{-2}$  Torr) and argon (0.1–0.12 Torr) in the closed-loop tube of 16.6 mm in diam. at a frequency of f = 265 kHz and plasma power of  $P_{pl}$  =180 W [5]. The dependence of plasma RF voltage,  $U_{pl}$ , from discharge current,  $I_{pl}$ , plotted in Fig. 4 has negative character and is in good agreement with the dependence of  $\bar{E}_{pl}$  from  $P_{pl}$  that is typical for high density low pressure mercury discharges [4].

## **3. CONCLUSION**

It was experimentally shown that plasma efficacy 80 lm/W and lamp efficacy 70 lm/W could be obtained in a ferrite-free closed-loop inductively-coupled mercury low pressure fluorescent lamp with discharge tube of 30 mm in diam. The further increase of plasma efficacy  $\eta_{pl}$  could be achieved by rising argon pressure to (0.2-0.3) Torr, at which ultraviolet UV ( $\lambda = 254$  nm) radiation generation in the inductive discharge in the closed-loop lamp with tube of 16,6 mm in diameter operated at the same power level was found to be maximal [5]. To substantially increase lamp efficacy,  $\eta_V = \eta_c \eta_{pl}$ , induction coil efficiency,  $\eta_c$ , should be increased to 0,95–0,97 by reducing coil power losses to (4– 5) W. This could be done by using in induction coil low loss ( $\rho_w \leq 5 \times 10^{-4}$  Ohm/cm) Litz wire [3].

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*Oleg A. Popov,* Prof., Dr. of Science, graduated from MPEI in 1965, Professor at the chair "Light and Engineering" NRU MPEI



*Pavel V. Starshinov,* M. Sc., graduated from NRU MPEI in 2015, post graduate student at the chair "Light and Engineering" NRU MPEI



*Victoriya N. Vasina,* student of the chair "Light and Engineering" NRU MPEI